

Work Order ID 91741

Wednesday, October 17, 2012 9:07:51 AM

91741

Page 1

Item ID: D4060-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Ski Clamp, Top
Start Date: 10/17/2012 Start Qty: 200.00 ***200*** Cust Item ID:
Required Date: 10/26/2012 Req'd Qty: 200.00 ***200*** Customer:
Reference:

Approvals: Process Plan: ✓ Date: 12-10-17 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4060	A								

100

0.00

100

Purchasing

Purchasing

Memo

Issue P/O: 18146

Manufacture as per Dwg D4060

Supplier: G.F.I

Certificate of conformity is required

0.00

PL 12-10-17

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

0.00

PL 12/11/12 (200)

Work Order ID 91741

Wednesday, October 17, 2012 9:07:52 AM

91741

Page 2

Item ID: D4060-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Ski Clamp, Top
 Start Date: 10/17/2012 Start Qty: 200.00 ***200*** Cust Item ID:
 Required Date: 10/26/2012 Req'd Qty: 200.00 ***200*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- Inspect dimensions to drawing Memo	0.00 0.00				(+200) 05/01/12			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: ST457 Memo	0.00 0.00				200x			SP 12-11-12.
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							12/11/13 J mc 12-11-12

Picklist Print

Wednesday, October 17, 2012 9:07:57 AM

Page 1

Work Order ID: 91741

91741

Parent Item: D4060-1

D4060-1

Parent Item Name: Ski Clamp, Top

Start Date: 10/17/2012

Required Date: 10/26/2012

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A new issue DD 10.02.16 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4060-1P		Purchased	No			110	Each	50.0000	1	200			

D4060-1P

Ski Clamp, Top

12/1/8 (200)

Location

Loc Qty

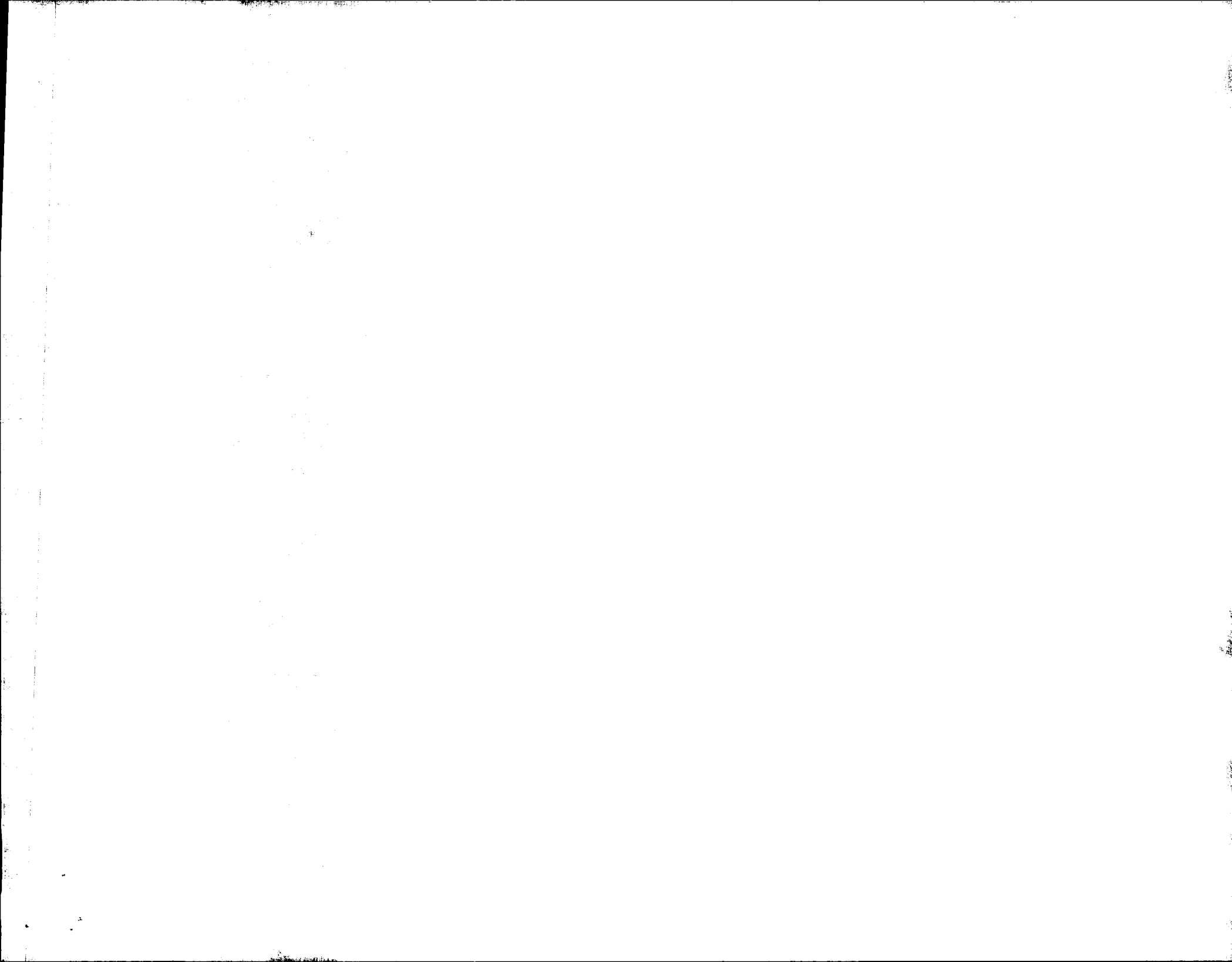
Loc Code

ST

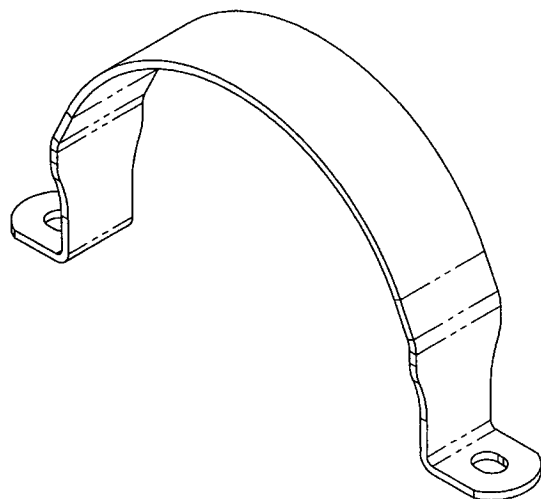
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90758

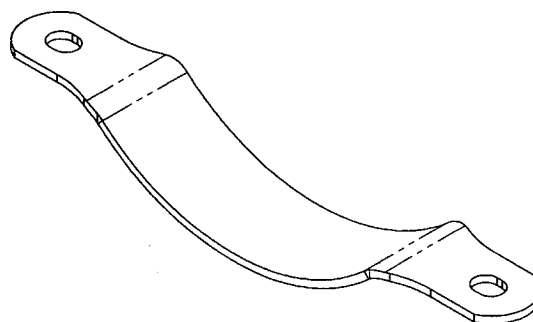
50



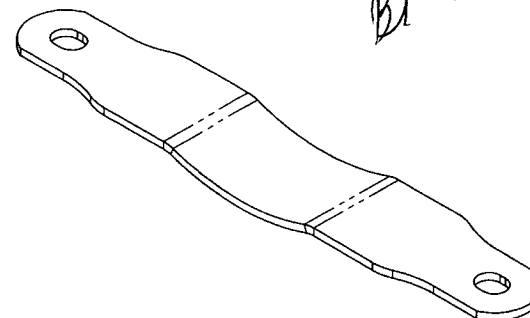
8 7 6 5 4 3 2 1



D4060-1 412 SKI CLAMP, TOP



D4060-3 412 SKI CLAMP, BOTTOM



D4060-5 412 SKI CLAMP, AFT

91741
BP 12-10-17

RELEASED
2010-04-07

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S14GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4060-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D4060-1 = 0.20 lbs, D4060-3/-5 = 0.12 lbs

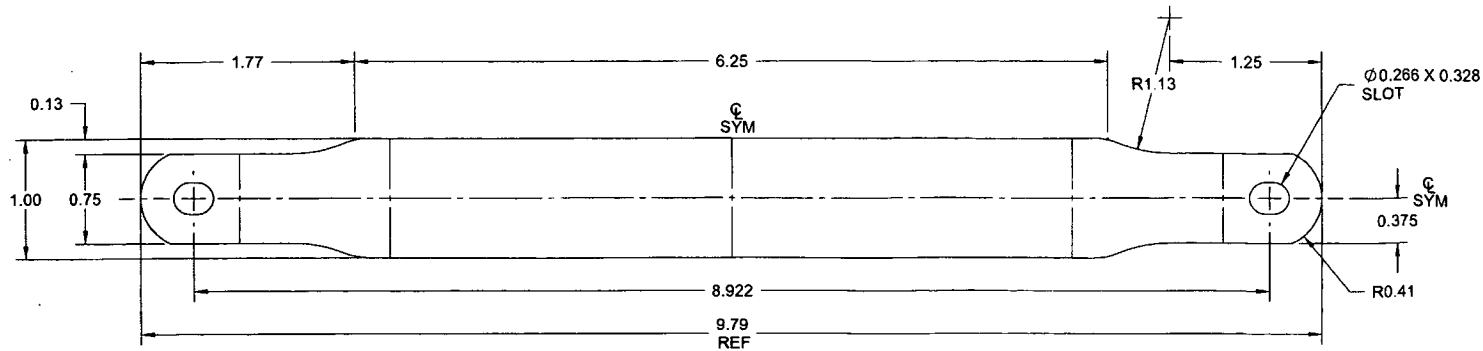
A	NEW ISSUE	MB	10.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.03.31		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

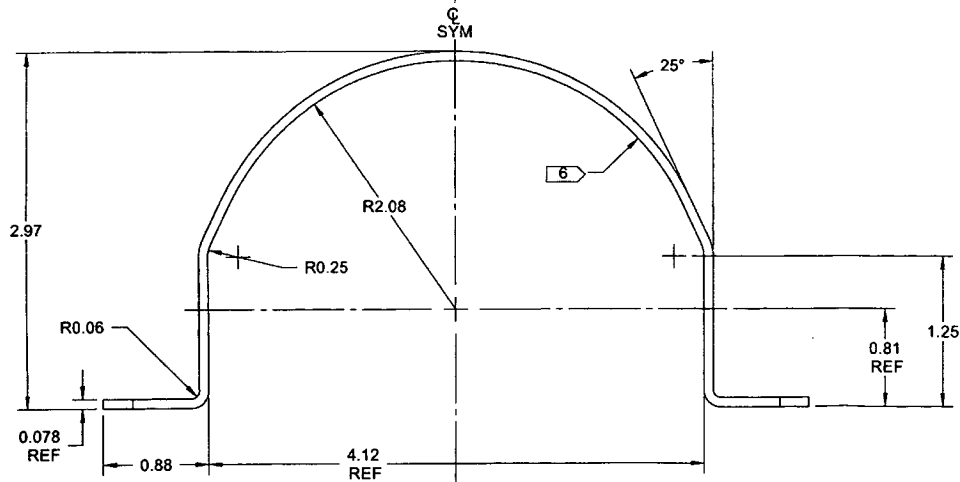
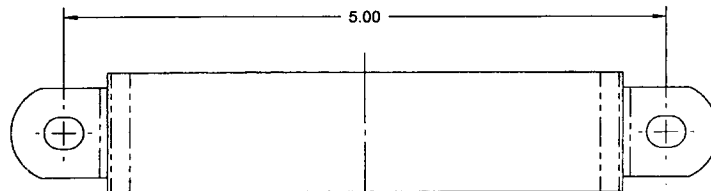
DRAWING NO. **D4060** REV. A
SHEET 1 OF 4
TITLE **412 SKI CLAMP** SCALE NTS

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NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
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8 7 6 5 4 3 2 1



D4060-1F 412 SKI CLAMP, TOP FLAT PATTERN

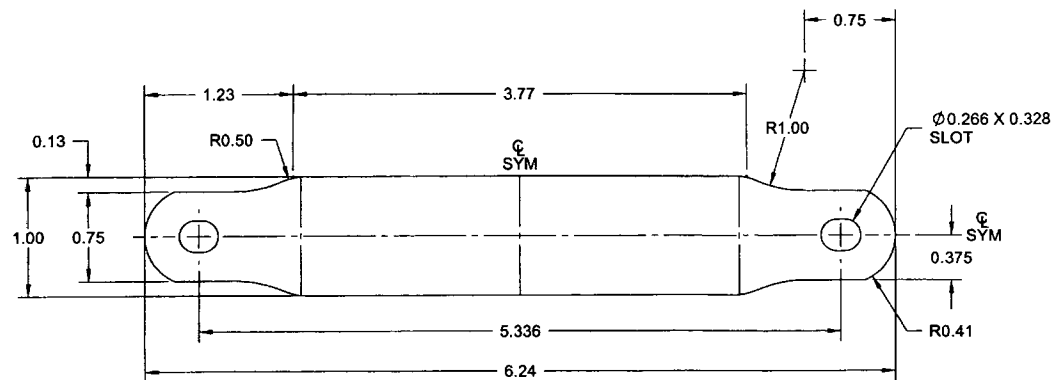


D4060-1 412 SKI CLAMP, TOP
MAKE FROM D4060-1F

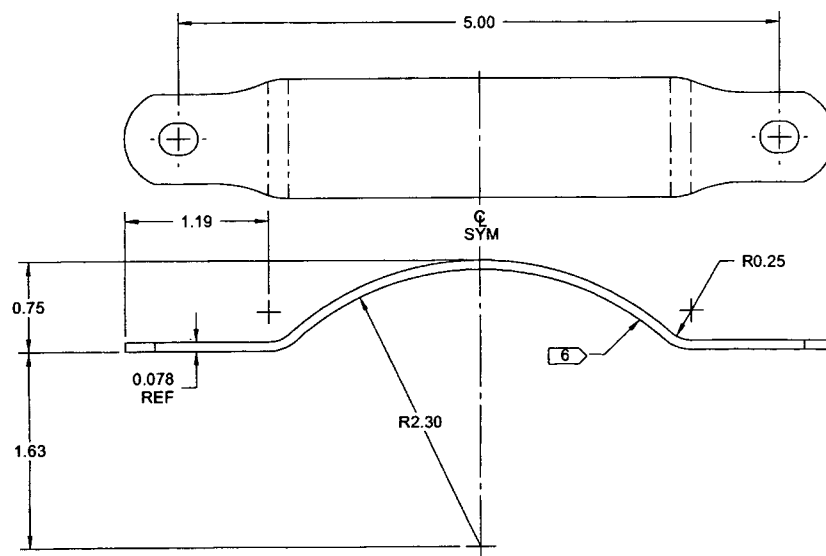
91741

RELEASED
2010-04-07
MP

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MFG. APPR.		D4060	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		412 SKI CLAMP	NTS
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D4060-3F 412 SKI CLAMP, BOTTOM FLAT PATTERN

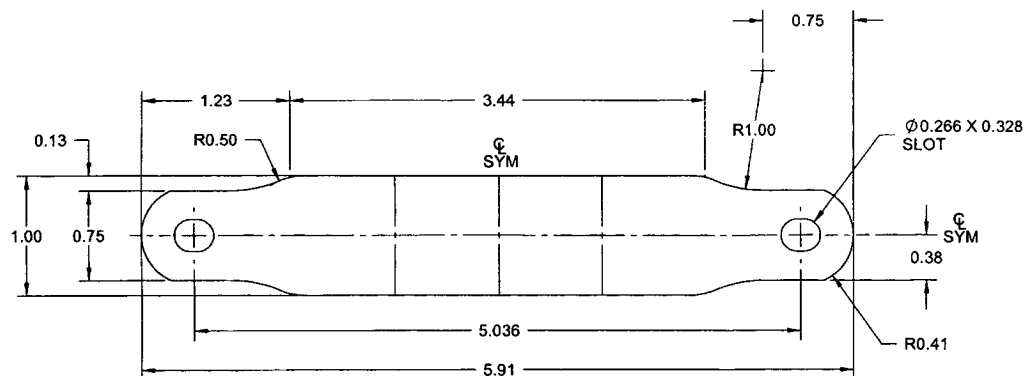


D4060-3 412 SKI CLAMP, BOTTOM
MAKE FROM D4060-3F

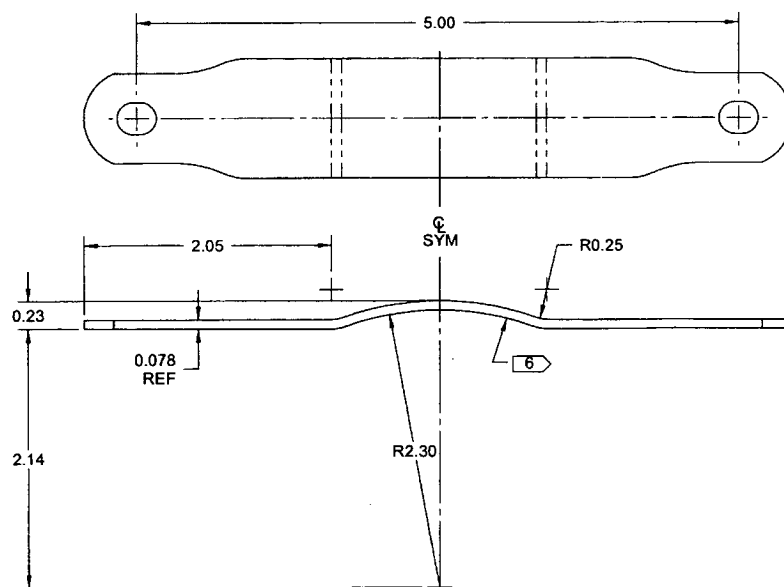
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2010-04-07
MP

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MFG. APPR.		D4060	SHEET 3 OF 4
APPROVED		TITLE	SCALE
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D4060-5F 412 SKI CLAMP, AFT FLAT PATTERN



D4060-5 412 SKI CLAMP, AFT
MAKE FROM D4060-5F

91741

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DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4060	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		412 SKI CLAMP	NTS
DATE	10.03.31	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

RELEASED
2010-04-07
MB



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO18146**

Purchase Order Date 10/17/2012

PO Print Date 10/17/2012

Page Number 1 of 1

Order From :

VC-GFI001

GFI
180 AVENUE LABROSSE
POINTE CLAIRE, QC H9R 1A1
CA

Contact Name

Vendor Phone 514 630 4877

Vendor Fax 514 630 4849

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

10127-2607

Tax Resale Nbr

Net 30

Terms

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D4060-1P	Ski Clamp, Top	11/7/2012 Yes	200.00 Each	FedEx PI collect	\$14.5000	\$2,900.00

Special Inst: As per DWG: D4060 Rev: A
B91741

PO Total: \$2,900.00

Change Nbr: 2

Change Date: 10/17/2012

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO



180 AVENUE LABROSSE
POINTE-CLAIRE, QC, CANADA H9R 1A1
TÉL.:(514) 630-4877 - FAX:(514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.



BON DE LIVRAISON / SHIPPING MEMO

DATE DE LIVRAISON / SHIPPING DATE			N° DE BON DE LIVRAISON / SHIPPING MEMO NO	PAGE		
FR	BY	MO	YO	AN	VR	
06	11	12	0501001			1/1




VENDU À / SOLD TO

EXPÉDIÉ À / SHIP TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

CODE DE CLIENT / CUSTOMER CODE	N° DE CONTRAT / JOB NO.	VOTRE N° DE COMMANDE / YOUR PURCHASE ORDER NO.	EXPÉDIÉ PAR / SHIP VIA
DART	GFI-0299	0258713	PO18146

QUANTITÉ / QUANTITY	N° DE PIÈCE / PART NO.	DESCRIPTION
200	D4060-1P	SKI CLAMP TOP ITEM 1 C OF C REQ'D
<p>MFG. JOB# J0258713 - 001 QTY 200 pcs</p> <p>DUE DATE: 07 November 2012</p> 		

EXPÉDITEUR / SHIPPER	N° DE BON DE LIVRAISON / SHIPPING MEMO NO



REÇU PAR / RECEIVED BY

DATE

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION.
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

CERTIFICATE OF COMPLIANCE CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

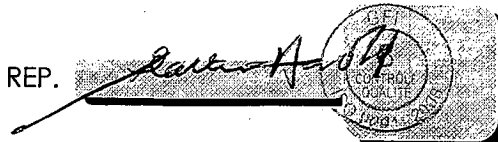
DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO.	3	OUR JOB NO	J0258713	SHIPPING MEMO	0501001	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
01	200 PCS	PO18146	D4060-1P	A	SKI CLAMP TOP	A
MATERIAL		SUPPLIED BY		MAT. REL NO.		
078 THK 304 ANN AMS 5513		TW METALS/ NORTH AMERICAN STAINLESS		951020		
PROCESS		PROCESSOR		RELEASE NOTE #		
1	FIRST ARTICLE INSPECTION REPORT ON FILE		GFI		N/A	
2	REF. GFI MANUFACTURING JOB NUMBER J0258713-001 (200 PCS)					
3						
4						
5						
6						
7						
8						
9						

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 07 NOVEMBER 2012

G.F.I. Q.C. REP.



CERTIFICATIONSFRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under statutes including federal law. Title 18 chapter 47.

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

TW Metals certifies that the supplies furnished under this contract contain no metallic mercury or mercury compounds, and have not come in contact with mercury or alpha bearing instruments while in the possession of TW Metals Inc.

Customer Name: GFI, Inc
Purchase Order No.: 0081448
Item number: 0001 Shipper/Invoice No.: 03302590
Material: 3042B Manufacturing Mill: United Performance
Specification: _____ Heat / Lot No. 951020
Size: .078 Quantity: 1pc
Signature: Janice Clark Date: 11/6/12



PACKING SLIP

ORDER NO.: 03302590 FROM: CINC PAGE 2

CUST NUMBER: 1203148 NET WGT: 126.000 REQ. DATE: 10/26/12 CONFIRMED
SOLD TO: SHIP TO:
GFI INC GFI INC
180 AVE. LABROSSE 180 AVE LABROSSE
POINTE CLAIRE QC PIONTE CLAIR QC
CANADA CN H9R 1A1 CANADA CN H9R 1A1
SALESPERSON: DEANNA PIMM SHIP BY: 10/23/12
TERMS: 1% 10 NET 30 7640 REINHOLD DR
F.O.B.: SHIPPING POINT CINCINNATI OH 45237
CUST ORD NO.: 0081448
VIA: ROADWAY EXPRES
FREIGHT: COLLECT
RELEASE NO.:
RECEIVING PHONE: 514 630-4877

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Electronically Generated Certificate-Valid without signature Date: 10/24/12

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON THE REVERSE SIDE FOR YOUR CAREFUL REVIEW.

Authorized Signature
Lynne Harper
 Lynne Harper

UNITED PERFORMANCE METALS
 This is to certify that in accordance with the records in
 our files the material shipped on your purchase order
 conforms to the following:
 3475 Symmes Road Hamilton, OH 45015

Size: 48 X 120
 P.O.: M49282856
 Part:
 Sales #: 01194654
 Quantity: 7

Description: 304L ANN .077-.083 DOMESTIC
 Customer: TW Metals
 Shipper: 08/27/2012
 Heat: 951020

NOTICE OF SHIPMENT/ PACKING LIST



CERTIFICATE OF TEST

AL 8188-4 1211

CLST. ORD NO & DATE 01021046	CLST. CODE 107/06/12	110977	ACCEPTING MILL VANDERGRIFT, PA.	SHEPHER NO. 549038	PRODUCT CODE 13020102060000	MILL ORDER NUMBER 30-072-063	DATE SHIPPED 08/09/12
FORMS DISTRIBUTION SOLD TO 1 SHIP TO SPEC	REPEAT ORDER 82037-9	1 DO RATE 26	PRIME SEC. DSO DSO 516	GOVT CONTRACT	MATL. 1124 VANDERGRIFT	SHIPPING LOCATION PA	INVOICE 656865
UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015				UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015			

GRADE AND SPECIFICATIONS

CARRIER - GROSS, RONALD, INC.

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2248G) (AMS 5511R) (AMS 5513J) (AMS 5516P) (ASTM-A-262-10 PRA B/SCREEN PRA A) (ASTM-A-666-10) (S-400 DTD 10/10/2011) (ASTM-A-240-12) (S-1000 DATED 8/1/2011) (ASME-SA-240 ED 2010) (10/11/10 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

ITEM	PCS	DIMENSIONS W/G/L	HEAT #	COIL #	TEST #	GROSS	TARE	NET	THEO	TAG #/	CD	SKID #
001	1	48./080/1394.	951020	07212N070	8795762	18810	50	18760		879769		
C CUST IDENTITY 00718												
1 SKID												
						18810	50	18760				

	HEAT	951020	MI	TC	MI	TC	MI	TC	MI	TC	MI	TC	MI	TC
TEST LOCATION	MI	TC	MI	TC	MI	TC	MI	TC	MI	TC	MI	TC	MI	TC
CHECK 8795762	MI	TC	MI	TC	MI	TC	MI	TC	MI	TC	MI	TC	MI	TC
TEST LOCATION	MI	TC	MI	TC	MI	TC	MI	TC	MI	TC	MI	TC	MI	TC

ITEM TEST NO	YIELD	TENSILE	% ELONG	HARDNESS	BEND	A 262	PR E	SIZE	HARDENABILITY
001 8795762	PSI *	PSI	IN 2"	% R/A	83.HRBW	T PASS	PASS	6.	
TEST LOCATION	TC	TC	TC	TC	84.HRBW	TC	TC	TC	
* Y.S. BY 0.2% OFFSET METHOD									
ITEM TEST NO	CORROSION	MBLT	T-YIELD	P&W	B-25				
001 8795762	ISO 3651-2	SOURCE	1%	TRAN	BEND				
TEST LOCATION	PASS	1.	56000.	2.					

TW METALS
 M49282856
 AUG 30 2012
 ACCEPTED BY
 [Signature]

REVIEWED BY Q.C.
 Date 8-12-12 by PI

PAGE 01 - CONTINUED ON PAGE 02

08/09/12 13:32:10

CONSIGNEE - Please Note - This consignment was turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, leave a full description made by transportation agent on waybill before signing.

Material Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy phone 724-226-5980. CAUTION: Processing steel makes sparks, dust, or sulfides may cause lung disease. See Material Safety Data Sheets for further information.

WARNING
 Les fiches d'information-sécurité de ce produit ont été fournies à votre département chargé des achats. Pour obtenir des exemplaires supplémentaires veuillez téléphoner au numéro suivant 724-226-5980. Attention: les traitements entraînent la production de vapeurs, poussières, ou sulfures peuvent être cause de maladies pulmonaires. Pour plus de renseignements se référer aux fiches d'information-sécurité.

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in Allegheny Ludlum's Order Acknowledgement.

Stephen Wall
 Director, Corporate Quality Assurance

Authorized Signature
Lyndee Harper
 Lyndee Harper

UNITED PERFORMANCE METALS
 This is to certify that in accordance with the records in our files the material shipped on your purchase order conforms to the following:
 3475 Symmes Road Hamilton, OH 45015

Size: 48 X 120
 P.O.: 44822266
 Part: 0194654
 Quantity: 7

Description: 304/304L ANN. 077-083 DOMESTIC
 Customer: TW Metals
 Shipout: 08/27/2012
 Heat: 651020

NOTICE OF SHIPMENT/ PACKING LIST



CERTIFICATE OF TEST

AL 6168-4 1211

CUST. ORD. NO. & DATE		CUST. CODE		ACCEPTING MILL		SHIPPER NO.		PRODUCT CODE		MILL ORDER NUMBER		DATE SHIPPED	
01021046		07/06/12		110977		VANDERGRIFT, PA.		549038		13020102060000		30-072-063	
FORMS DISTRIBUTION		REPEAT ORDER		DO DATE		PR. ORTY		MAYL.		SHIPPING LOCATION		INVOICE	
SOLD TO → 1 SHIP TO → SPEC →		82037-9		26				1124 VANDERGRIFT		PA		656865	
SOLD TO				PRIME SEC.				SHIP TO					
UNITED PERFORMANCE METALS				DSO DSO				UNITED PERFORMANCE METALS					
3475 SYMMES ROAD				516				3475 SYMMES ROAD					
HAMILTON OH 45015								HAMILTON OH 45015					

GRADE AND SPECIFICATIONS

CARRIER - GROSS, RONALD, INC.

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2248G) (AMS 5511H) (AMS 5513J) (AMS 5516P) (ASTM-A-262-10 PRA E/SCREEN PRA A) (ASTM-A-666-10) (S-400 DTD 10/10/2011) (ASTM-A-240-12) (S-1000 DATED 8/1/2011) (ASME-SA-240 ED 2010) (10/11/10 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

METALLOGRAPHIC MAGNIFICATION: 100X ETCHANT USED: OXALIC ACID

GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

FLAT NON-WELDED TEST PIECE WAS USED FOR ISO 3651-2 INTERGRANULAR CORROSION TEST. T1 SENSITIZATION HEAT TREATMENT WAS PERFORMED ON LOW CARBON AND STABILIZED GRADES.

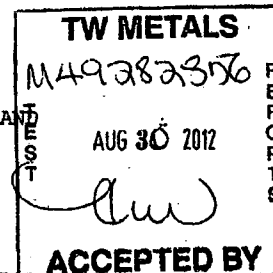
DIN EN 10204:2005 - 3.1 ATI ALLEGHENY LUDLUM IS APPROVED AS A MANUFACTURER ACCORDING TO THE PRESSURE EQUIPMENT DIRECTIVE PED 97/23/EC.

MATERIAL WAS SOLUTION ANNEALED AT 1900F (1038C) MINIMUM FOR A TIME COMMENSURATE WITH THICKNESS AND RAPIDLY COOLED WITH AIR AND WATER.

ATI ALLEGHENY LUDLUM DOES NOT USE MERCURY IN THE TESTING OR PRODUCTION OF ITS PRODUCTS.

NO WELDS/WELD REPAIRS PERFORMED.

WESTMORELAND MECHANICAL TESTING & RESEARCH, YOUNGSTOWN, PA (T7869) IS A GEAE S400 AND ISO/IEC 17025 APPROVED FACILITY.



PAGE 02 - CONTINUED ON PAGE 03

EDS/NOTE: Please Note-This commitment was turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage of damage is discovered, please a full description made by transportation agent on waybill before signing.

Material Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy phone 724-226-5880. CAUTION: Processing that involves fumes, dust, or solutions may cause lung disease. See Material Safety Data Sheets for further information.

WARNING

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The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in Allegheny Ludlum's Order Acknowledgement.

Stephen Hall
 Director, Corporate Quality Assurance

08/09/12 13:32:10

Authorized Signature
Lynne Harper
 Lynne Harper

UNITED PERFORMANCE METALS
 This is to certify that in accordance with the records in our files the material shipped on your purchase order conforms to the following:
 3475 Symmes Road Hamilton, OH 45015

Size: 48 X 120
 P.O.: M49282856
 Part:
 Sales #: 01194654
 Quantity: 7

Description: 304/304L ANN .077-.083 DOMESTIC
 Customer: TW Metals
 Shipped: 08/27/2012
 Heat: 851020

NOTICE OF SHIPMENT/ PACKING LIST



CERTIFICATE OF TEST

AL 6168-4 1211

CUST. ORD. NO. & DATE 01021046 07/06/12		CUST. CODE 110977	ACCEPTING MILL VANDERGRIFT, PA.	SHIPPER NO. 549038	PRODUCT CODE 13020102060000	MILL ORDER NUMBER 30-072-063	DATE SHIPPED 08/09/12
FORMS DISTRIBUTION SOLD TO: 1 SHIP TO: SPEC:		REPEAT ORDER 82037-9	GOVT CONTRACT	GOVT CONTRACT	MATL. 1124	SHIPPING LOCATION VANDERGRIFT PA	INVOICE 656865
SOLD TO: UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015		PRIME SEC. DSO DSO 516	SHIP TO: UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015				

GRADE AND SPECIFICATIONS

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2248G) (AMS 5511H) (AMS 5513J) (AMS 5516P) (ASTM-A-262-10 PRA E/SCREEN PRA A) (ASTM-A-666-10) (S-400 DTD 10/10/2011) (ASTM-A-240-12) (S-1000 DATED 8/1/2011) (ASME-SA-240 ED 2010) (10/11/10 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIRMENTS)

CARRIER - GROSS, RONALD, INC.

THIS DIN EN 10204:2005 - 3.1 CERTIFICATE OF TEST SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI AL HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI AL QUALITY MANUAL REVISION 20 DATED 02/24/2012.

ATI ALLEGHENY LUDLUM WORKS TO THE ROLLS ROYCE SABRE QUALITY MANAGEMENT SYSTEM.

QUALITY SYSTEM CERTIFIED ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, ANNEX I, 4.3 BY TUV SUD, INDUSTRIE SERVICE GMBH, (NOTIFIED BODY 0036).

ATI ALLEGHENY LUDLUM PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES:

C, S BY COMBUSTION/INFRARED
 N, O, H BY INERT FUSION/THERMAL CONDUCTIVITY
 MN, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF
 B BY OES
 AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES
 PB, BI, AG BY GFAA

MATERIAL TESTED AT ATI ALLEGHENY LUDLUM GEAR S400 APPROVED FACILITIES (T1225 & T9317):
 NATRONA HEIGHTS, PA TECHNICAL CENTER; BRACKENRIDGE, PA AND NEW BEDFORD, MA.

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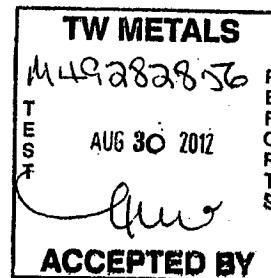
CONSIGNEE-Please Note-This consignment is turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceases. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

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WARNING

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The above is a true copy of data on file. The material and test results conform to the stated contract and specification(s) as set forth in Allegheny Ludlum's Order Acknowledgment.
 Sturgeon Wells - Director, Corporate Quality Assurance



08/09/12 13:32:10

UNITED PERFORMANCE METALS
This is to certify that in accordance with the records in
our files the material shipped on your purchase order
conforms to the following:
3475 Symmes Road Hamilton, OH 45015

Size: 48 X 120
P.O.: M4922556
Part:
Serial #: 0194654
Quantity: 7

Description: 304/304L ANN. 077-083 DOMESTIC
Customer: TW Metals
Shipped: 08/27/2012
Prod: 05/02/20

Authorized Signature
Lynne Harp
Lynne Harp

NOTICE OF SHIPMENT/ PACKING LIST



CERTIFICATE OF TEST

AL 6168-4 1211

CUST. ORD. NO. & DATE		CUST. CODE		ACCEPTING MIL.		SHIPPER NO.		PRODUCT CODE		MIL. ORDER NUMBER		DATE SHIPPED	
01021046		07/06/12 110977		VANDERGRIFT, PA.		549038		13020102060000		30-072-063		08/09/12	
FORMS DISTRIBUTION		REPEAT ORDER		DO RATE		PRI ORITY		MATERIAL		SHIPPING LOCATION		INVOICE	
SOLD TO 1		82037-9		26				1124 VANDERGRIFT		PA		656865	
SOLD TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015				PRIME SEC. DSO DSO 516				SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015					

GRADE AND SPECIFICATIONS

CARRIER - GROSS, RONALD, INC.

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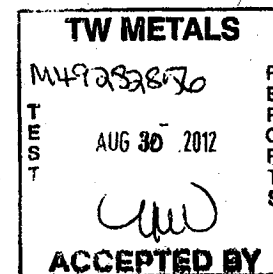
ATI ALLEGHENY LUDLUM HOLDS SEVERAL QUALITY AND LABORATORY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, AD 2000-MERKBLATT WO, EU PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, NADCAP, ISO/EIC 17025, GEAE S400, GEAE S-1000. REFER TO WWW.ALLEGHENYLUDLUM.COM TO ACCESS THE CURRENT ATI AL QUALITY CERTIFICATIONS.

THE NUMERIC CODES SHOWN UNDER MELT SOURCE CAN BE INTERPRETED AS FOLLOWS:

1. - MATERIAL MELTED, ROLLED AND TESTED IN THE UNITED STATES.
2. - FOREIGN MELT; ROLLED AND TESTED IN THE UNITED STATES.

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS:

MI = ATI-ALLEGHENY LUDLUM; 950 TENTH STREET; MIDLAND, PA 15059
TC = ATI-ALLEGHENY LUDLUM; 1300 PACIFIC AVENUE; NATRONA HEIGHTS, PA 15065



ISSUED BY ATI ALLEGHENY LUDLUM - 08/10/2012 08:20

CARRIE MCFALL - QUALITY ASSURANCE DEPT.

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Stephen Wolf -
Director, Corporate Quality Assurance